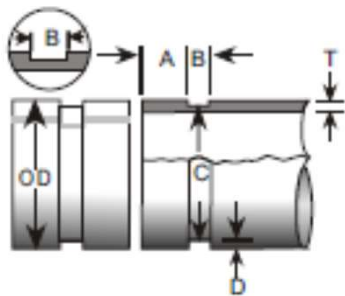


カップリング用標準カットグループパイプ仕様(2320PSI除外)



ROベッセル/ハウジングのサイトポート標準外径

- 1" IPS GROOVE: 33.70mm
- 1.5" IPS GROOVE: 48.30mm
- 2" IPS GROOVE: 60.30mm
- 2.5" IPS GROOVE: 73.00mm
- 3" IPS GROOVE: 88.90mm
- 4" IPS GROOVE: 114.30mm

呼び径	パイプ外径及び公差			ガスケットシート A	溝幅 B	溝直径 C		溝深さ D	最小壁厚 T
	標準外径	公差				標準	公差		
ANSI in	in	+in	-in	±0.03	in ±0.03	in	in	in	in
DN	mm	+mm	-mm	±0.76	mm ±0.76	mm	mm	mm	mm
3/4	1.059	0.010	0.010	0.625	0.313	0.938	-0.015	0.056	0.113
20	26.90	0.25	0.25	15.88	7.95	23.83	-0.38	1.42	2.87
33.0	1.260	0.013	0.013	0.625	0.313	1.138	-0.015	0.063	0.133
25	32.00	0.33	0.33	15.88	7.95	28.90	-0.38	1.60	3.38
1	1.327	0.013	0.013	0.625	0.313	1.190	-0.015	0.063	0.133
25	33.70	0.33	0.33	15.88	7.95	30.23	-0.38	1.60	3.38
38.0	1.496	0.016	0.016	0.625	0.313	1.370	-0.015	0.063	0.133
32	38.00	0.41	0.41	15.88	7.95	34.80	-0.38	1.60	3.38
1-1/4	1.669	0.016	0.016	0.625	0.313	1.535	-0.015	0.063	0.133
32	42.40	0.41	0.41	15.88	7.95	38.99	-0.38	1.60	3.38
1-1/2	1.900	0.019	0.019	0.625	0.313	1.775	-0.015	0.063	0.140
40	48.30	0.48	0.48	15.88	7.95	45.09	-0.38	1.60	3.56
57.0	2.244	0.024	0.024	0.625	0.313	2.120	-0.015	0.063	0.154
50	57.00	0.61	0.61	15.88	7.95	53.85	-0.38	1.60	3.91
2	2.375	0.024	0.024	0.625	0.313	2.250	-0.015	0.063	0.154
50	60.30	0.61	0.61	15.88	7.95	57.15	-0.38	1.60	3.91
2-1/2	2.875	0.029	0.029	0.625	0.313	2.720	-0.018	0.078	0.188
65	73.00	0.74	0.74	15.88	7.95	69.09	-0.46	1.98	4.78
76.1	3.000	0.029	0.029	0.625	0.313	2.845	-0.018	0.078	0.188
65	76.10	0.74	0.74	15.88	7.95	72.26	-0.46	1.98	4.78
3	3.500	0.035	0.031	0.625	0.313	3.344	-0.018	0.078	0.188
80	88.90	0.89	0.79	15.88	7.95	84.94	-0.46	1.98	4.78
108.0	4.250	0.035	0.031	0.625	0.375	4.084	-0.020	0.083	0.203
100	108.00	0.89	0.79	15.88	9.53	103.73	-0.51	2.11	5.16
4	4.500	0.035	0.031	0.625	0.375	4.334	-0.020	0.083	0.203
100	114.30	0.89	0.79	15.88	9.53	110.08	-0.51	2.11	5.16
133.4	5.250	0.039	0.031	0.625	0.375	5.084	-0.020	0.083	0.203
125	133.40	1.0	0.79	15.88	9.53	129.13	-0.51	2.11	5.16
139.7	5.500	0.039	0.031	0.625	0.375	5.335	-0.020	0.083	0.203
125	139.70	1.0	0.79	15.88	9.53	135.50	-0.51	2.11	5.16
5	5.563	0.039	0.031	0.625	0.375	5.395	-0.020	0.084	0.203
125	141.30	1.0	0.79	15.88	9.53	137.03	-0.51	2.13	5.16
159.0	6.250	0.039	0.031	0.625	0.375	6.083	-0.022	0.085	0.219
150	159.00	1.0	0.79	15.88	9.53	154.50	-0.56	2.16	5.56
6	6.625	0.063	0.031	0.625	0.375	6.455	-0.022	0.085	0.219
150	168.30	1.60	0.79	15.88	9.53	163.96	-0.56	2.16	5.56
8	8.625	0.063	0.031	0.750	0.438	8.441	-0.025	0.092	0.238
200	219.10	1.60	0.79	19.05	11.13	214.40	-0.64	2.34	6.05
10	10.750	0.063	0.031	0.750	0.500	10.562	-0.027	0.094	0.250
250	273.00	1.60	0.79	19.05	12.70	268.28	-0.69	2.39	6.35
12	12.750	0.063	0.031	0.750	0.500	12.531	-0.030	0.109	0.279
300	323.90	1.60	0.79	19.05	12.70	318.29	-0.76	2.77	7.09